SVV Praha, s.r.o.
Certification Body SVV Praha for Adhesive Bonding

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013

issued a

C E R T I F I C A T E

No. CL2-021/2424 R2

for the bonding process, according to EN 17460

for company

SEC spol. s.r.o.

Headquarters and workshop:
Jakuba Haška 11, 949 01 Nitra, Slovak Republic

ID: 30998808

The company has demonstrated compliance with the standard

EN 17460:2022

Class of bonded joints A2

An integral part of the certificate is Appendix No. 1

Certification validity until: 19.09.2027
Certification validity from: 20.09.2024
Date of issue: 20.09.2024

CERTIFICATION BODY č. 3501 GSI SLV SVV Praha SVV PRAHA FOR ADHESIVE BONDING

Vítězslav Frank, Ph.D, MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in his entirety.
This certificate is published in an Online-Register (https://www.en17460.com) under the number SVV/17460/A2/F2/2024/507.

Appendix No. 1 to the Certificate No. CL2-021/2424 R2

1. Scope: **Interiors components of railway vehicles, class A2**

2. Products standards: **EN 17460:2022**

3. Area of validity the bonding process:

3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	F, D, S
Pre-treatment methods:	-
Production methods:	SO, HU
Test methods:	DT, VIS
Degree of mechanization:	M

3.2 Range of use:

Pre-production: product design	A2
Pre-production: process design	A2
In-production: manufacture	A2
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

3.3 Certification scope and restrictions:

Classified bonding is performed in "hall F, workplace No. B021710100".
Scope "process design" in class A2 only without calculation/valdation.

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. František Gašparík	28.09.1982	EAS EAS/CZ/15005	Responsible Adhesive Bonding Coordinator / 2
Mr. Jozef Fazekas	27.06.1961	EAS CZ/EAS/19002	Adhesive Bonding Coordinator / 2

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